

Solvent based opaque synthetic topcoat for painting wood and metal in elegant matt-satin finish.



**Product Features:** Easy application. Drip-less application. Provides excellent coverage. An especially smooth paint with a unique elegant finish. Highly durable. Fast drying. Free of lead and chromates.

**Recommended Uses:** Interior and exterior wooden and metal surfaces, such as: furniture, doors, windows, fences, garden furniture, etc. also suited for painting formica and plastic.

### Technical Data:

Product code (SKU):	487-XXX
Color:	15 ready to use colors and 1200 colors from Tambour fan deck
Gloss:	Matt-satin
Calculated coverage *:	10 sqm./liter (in one coat)
Recommended dilution	Tambour Mineral White Spirit (see recommendation in "Application" section)
Drying times:	Touch **: 2-3 hour   Recoat: 8 hours   Final: 24 hours
Shelf life:	24 months

Package size	Quantity per pallet
0.25 liter	1440
0.75 liter	576
2.5 liters	210
4.5 liters	100

### Surface preparation and system recommendation:

#### Wood:

Smooth the surface with sandpaper and remove dust. Fill holes with PVA Putty and allow drying completely. Sand the putty to obtain a uniform, clean and smooth surface. Apply 2-3 coats of Solvent based Poliur Matt-Satin. In a case that the surface to be painted is very dark, apply one coat of Synthetic Primer for Wood before the application of the Poliur.

#### Smooth finish for unpainted wood (shlife-lac):

Apply on coat of Wood Oil Sealant and allow drying for 24 hours. Fill holes with PVA Putty or Glue Putty 2000. Sand the surface between the coats. Apply 1-2 coats of Synthetic Primer for Wood and allow drying for 24 hours between the coats. Sand the surface and apply 1-2 thin coats of Solvent based Poliur Matt-Satin without dilution.

**Metal:**

Remove rust, flaking metal and any other foreign matter with a steel brush and sandpaper and then rinse with Tambour Mineral White Spirit. Apply two coats of Multi-Purpose Solvent Based Primer and allow drying to a hard coat. Apply two thin coats of Solvent based Poliur Matt-Satin. Where rust cannot be removed by the aforementioned mechanical means, treat the rust with Tambour Rust Converter and then apply two coats of Multi-Purpose Solvent Based Primer and allow drying to a hard coat. Apply two thin coats of Solvent based Poliur Matt-Satin.

**Galvanized Steel & Formica:**

Sand the surface lightly to remove grayness of the galvanized steel and to abrade the surface. Remove all dirt, dust and fat, using Tambour Mineral White Spirit. Apply 1-2 coats of Multi-Purpose Solvent Based Primer and allow drying to a hard coat. Apply two thin coats of Solvent based Poliur Matt-Satin.

**Application:** Ready to use paint. Mix thoroughly before application and occasionally during application.

Apply thin coats of the paint and make sure that the total thickness does not exceed 70 $\mu$ .

When applied with a roller or a brush, dilute with up to 5% of Tambour Mineral White Spirit.

Air spraying, dilute with 20-30% of Tambour Mineral White Spirit.

**Cleanup and storage:** Clean work tools with Tambour Mineral White Spirit, immediately after use. Pour a thin layer of mineral white spirit on the remaining paint and close the container tightly to prevent air penetration. Store in a roofed and ventilated place.

**Cautions:** Any work that includes application and use of this product shall be performed according to the applicable Safety, Health and Environmental regulations. The paint is inedible, flammable, keep out of reach of children. Avoid contact with skin and eyes. Use in a well ventilated area only. Avoid inhaling the lacquer or its vapors. Specific information regarding the product is available in the safety manual (MSDS). Wash your hands with water and soap after completing application.

**General notes:** Do not apply when the wall is wet or when rain is expected for about 72 hours before and after the application and/or the wall temperature is below 10°C and the relative humidity is above 85%. Never mix this material with others when not specifically recommended by us. Achievement of the best desired results is subject to proper application in strict conformance to our instructions and safety measures. Before application, the user should verify that the product is indeed designed for the intended usage and that the surfaces to be painted are properly prepared, and are suitable for the product's application. Data presented here is based on our best knowledge and experience. We reserve the right to update and/or alter it without prior notice. This product should be carefully tied down during transport.

\* The actual coverage rate can vary, depending on the surface, the application mode, the painter's skill and weather conditions at the site. Assume approximately 75% of the calculated coverage ability.

\*\* At 25°C and 65% humidity.

Manufactured by Tambour, a company with a quality assurance system that meeting the requirements of Israeli Standards ISO 9001, ISO 18001, ISO 14001 and accredited by the Israel Institute of Standards in compliance with them.